

**Palmer Engineering, Inc Stamping Facility—Progressive and SS presses.**

											COIL DATA*				
Press	Press			Shut	Stroke /	BOLSTER		RAM			Thickn	Width			Weight
No.	Manufacturer/Model	Tons	Stroke	Height	Minute	Width (F-B)	Length (L-R)	Width (F-B)	Length (L-R)	Adjustment	min. - max.	min. - max.	O.D.	I.D.	Max.
P-277	AIDA Servo press/DSF-N2-3000AB	330	10"	25.5"	10-80	47"	102"	35.4"	94.5"	5.5"	.030"-.250"	0 - 24"	60" MAX	20" - 24"	Use OD max
P-200	Verson/S2	400	10"	34"	10-55	60"	96"	60"	96"	10"	.030"-.250"	0-38"	72" MAX	20" -24"	Use OD max
P-100	Bliss/6150B	150	4"	18"-20"	60	36"	52"	20"	52"	3.24"	.030-.250"	12" MAX	60" MAX	20"-24"	Use OD max
P-221	Bliss/6150A	150	4"	22"	35-105	36"	47"	20"	41"	1.5"	.025-.250"	12" MAX	60" MAX	20"-24"	Use OD max
P-105	Bliss/B23	60	4"	6.5"-10.5"	30-100	22"	32"	11"	17"	1.5"	.025-.100"	24" MAX	50" MAX	20"-24"	Use OD max
P-111	Bliss/B35	35	3"	6.25"-8.75"	S.S	18"	27"	9"	12"	2.5"	.025-.125	N/A	NA/	N/A	N/A
P-233	Bliss/29	150	11"	10"-18"	S.S.	36"	42"	20"	32	4"	.025-.375"	N/A	N/A	N/A	N/A
P-250	DELTA MFG – DRILL PRESS TAPPER														
P-251	SNOW AIR TOOL – TAPPING MACHINE														
P-224	ALMCO – VIBRATOR PARTS DEBURRING AND CLEANING MACHINE									18" LONG X 3" DEEP X 3" HIGH					